

Optical Modeling of Nanohybrid Functional Columnar Thin Films



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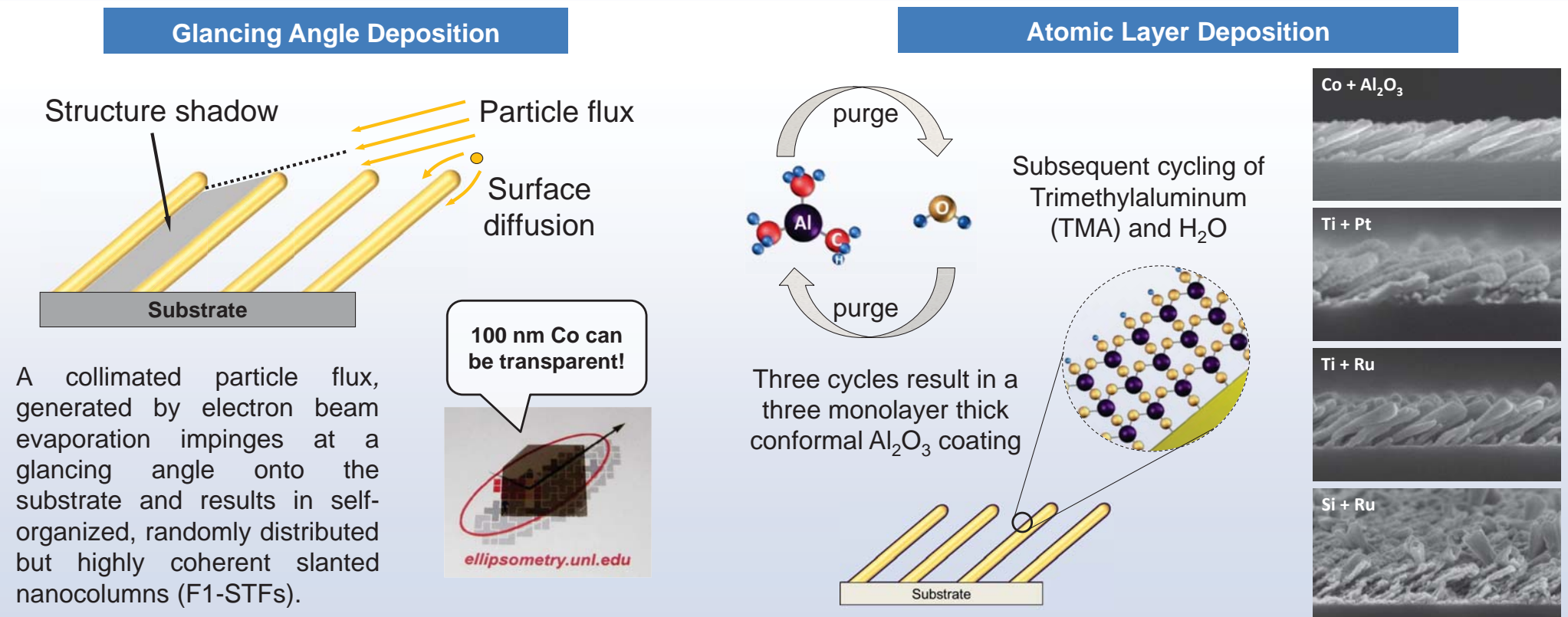
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Our Message

- Glancing angle deposition is utilized to grow metal columnar thin films. Subsequently, a functional conformal metal or dielectric is coated by means of atomic layer deposition (ALD).
- Anisotropic Bruggeman EMA (TAB and RAB) approaches are employed to analyze Mueller matrix ellipsometry spectra and to determine biaxial optical and structural properties as well as fractions of all film constituents.
- The validity of the AB-EMA models is tested by comparison with an assumption-free homogeneous biaxial layer approach and SEM estimates.
- Thin films comprising heterogeneous metal-metal and metal-dielectric nanocolumns require different model approaches.

Nanostructure Fabrication



Ellipsometry Models for Nanohybrid Functional Columnar Thin Films

Homogeneous Biaxial Layer

F1-STFs can be described as single homogeneous biaxial layers with thickness d and complex functions $\epsilon_{\text{eff},j}$ are individually determined other model parameters are

- Euler angles φ, θ of rotation matrix **A**
- internal angle β of projection matrix **U**

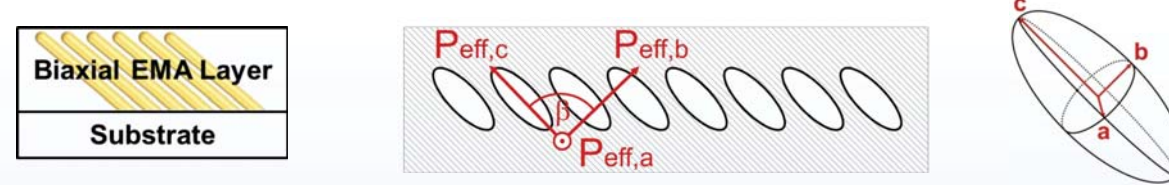
$$\epsilon = \mathbf{AU} \begin{pmatrix} \epsilon_{\text{eff},a} & 0 & 0 \\ 0 & \epsilon_{\text{eff},b} & 0 \\ 0 & 0 & \epsilon_{\text{eff},c} \end{pmatrix} \mathbf{U}^T \mathbf{A}^{-1}$$

A: rotation matrix (Euler angle rotation)
U: projection matrix (if triclinic or monoclinic)

assumption-free model approach

D. Schmidt *et al.* Opt. Lett. **34**, 992 (2009); Appl. Phys. Lett. **94**, 011914 (2009).

Traditional Anisotropic Bruggeman EMA (TAB-EMA)



The model accounts for m different constituents ϵ_n and volume fractions f_n . Real-valued depolarization factors L_j render the biaxial film geometry (electrostatic approach).

$$\sum_{n=1}^m f_n \frac{\epsilon_n - \epsilon_{\text{eff},j}}{\epsilon_{\text{eff},j} + L_j(\epsilon_n - \epsilon_{\text{eff},j})} = 0$$

$$L_j = \frac{U_x U_y U_z}{2} \int_0^\infty \frac{(s+U_j)^{-1}}{[(s+U_x^2)(s+U_y^2)(s+U_z^2)]^{1/2}} ds$$

$\sum f_n = 1; \sum L_j = 1$



Schematic of a coated columnar thin film with $m=3$ constituents: solid columns and hollow coating in host medium air

D. Schmidt *et al.* Appl. Phys. Lett. **100**, 011912 (2012).

Rigorous AB-EMA

$$\sum_{n=1}^m f_n \frac{\epsilon_n - \epsilon_{\text{eff},j}}{1 + D_j(\epsilon_n - \epsilon_{\text{eff},j})} = 0$$

$$D_j = \frac{1}{4\pi} \int_0^{2\pi} \int_0^\pi \frac{\Gamma_j}{\rho} d\theta d\phi$$

$$\rho = \frac{\sin^2 \theta \cos^2 \phi}{U_x^2 \epsilon_{\text{eff},x}^{-1}} + \frac{\sin^2 \theta \sin^2 \phi}{U_y^2 \epsilon_{\text{eff},y}^{-1}} + \frac{\cos^2 \theta}{U_z^2 \epsilon_{\text{eff},z}^{-1}}$$

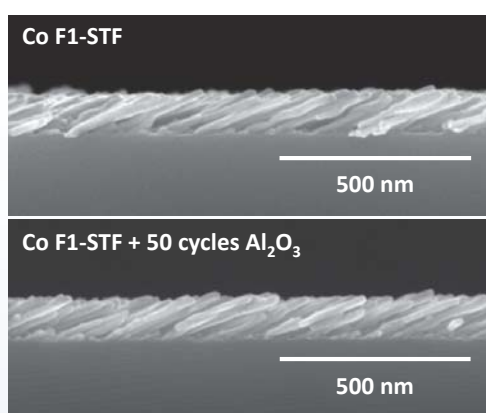
$$\Gamma_{x,y,z} = \frac{\sin^3 \theta \cos^2 \phi}{U_x^2}, \frac{\sin^3 \theta \sin^2 \phi}{U_y^2}, \frac{\sin \theta \cos^2 \theta}{U_z^2}$$

A more rigorous approach considers the depolarization dyadic to be a function of the inclusions' shape U_j and effective permittivity tensor (electrodynamics approach). D_j are generally complex.

Mackay and Lakhtakia, J. Nanophoton. **6**, 069501 (2012).

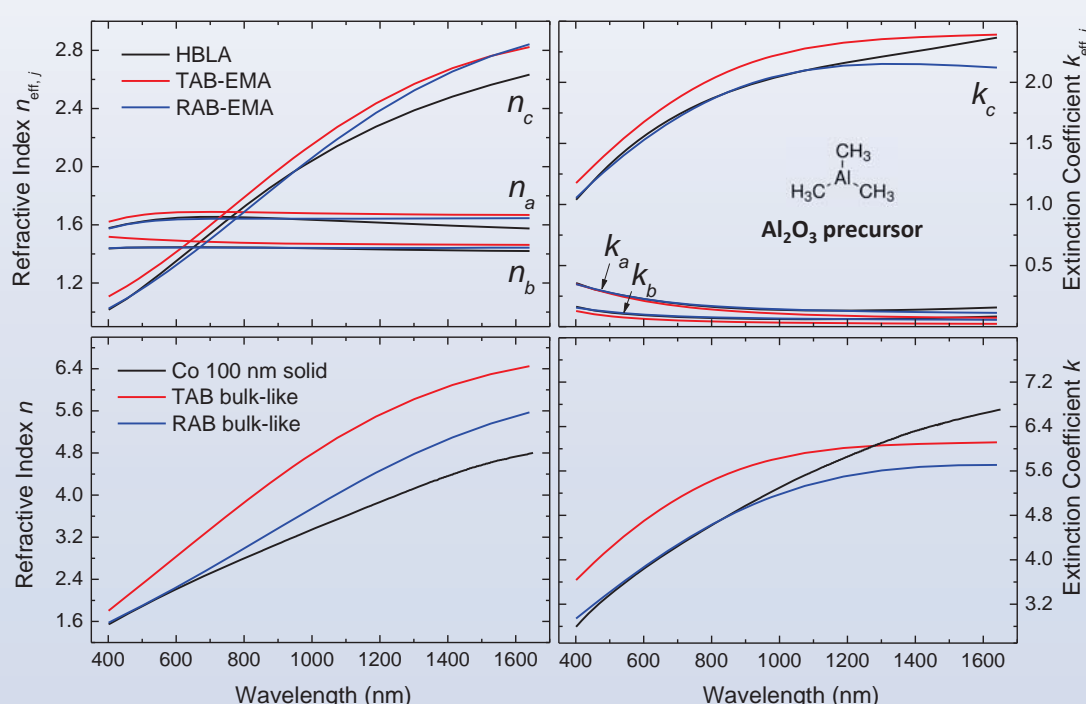
Results and Applications

Conformal Dielectric ALD Coating

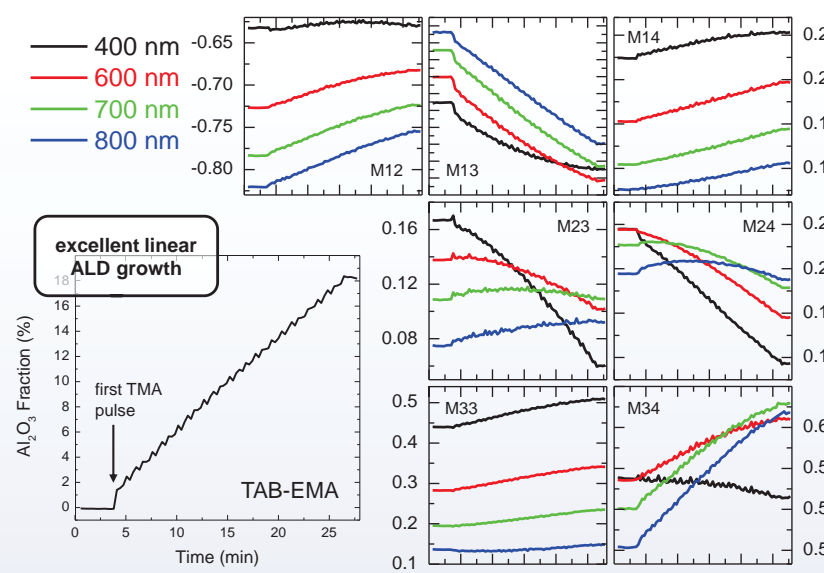


Parameter	HBLA	TAB-EMA	RAB-EMA
t (nm)	95.9(2)	92.34(7)	96.20(9)
θ (°)	58.38(3)	57.63(3)	58.33(2)
β (°)	89.1(2)	81.40(7)	89.73(8)
f_{Co} (%)		22.9(2)	21.78(5)
f_{Al2O3} (%)		14.9(2)	19.40(7)
U_x		0.23(3)	0.118(3)
U_y		0.19(3)	0.078(2)
MSE	10.66	15.13	11.42

SEM estimates yield a conformal Al₂O₃ thickness of 2.5 nm
TAB(14.9%) = 2.74 nm; RAB(19.4%) = 3.74 nm; (flat control: 2.75 nm)



In-situ ALD Growth Monitoring



Metal - Dielectric

optically modeled with a single set of depolarization factors
TAB and RAB are in fair agreement

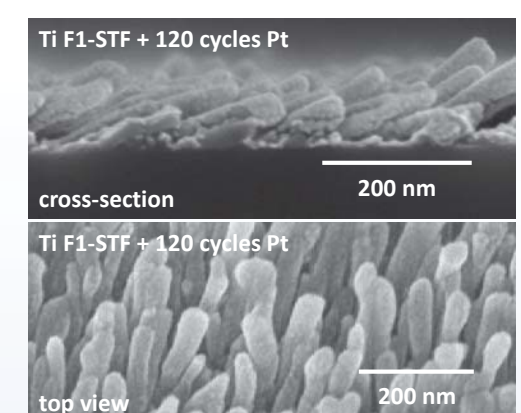
Metal - Metal

set of depolarization factors for each constituent required
possibly reveals limitations of AB-EMA models

→ **AB-EMA approach yields excellent fraction estimates for thin films with heterogeneous nanocolumns**

Conformal Metal ALD Coating

Parameter	HBLA	TAB-EMA
t (nm)	83.5(2)	81.1(4)
θ (°)	67.84(4)	66.0(1)
β (°)	79.18(7)	85.82(9)
f_{Pt} (%)		20(2)
f_{Ti} (%)		24.7(4)
L_a^D Ti, Pt		0.000(1), 0.472(5)
L_b^D Ti, Pt		0.000(1), 0.391(5)
L_c^D Ti, Pt		1.000(1), 0.137(5)
MSE	2.59	3.61



with film surface area estimates the TAB-EMA result of $f_{\text{Pt}} = 24.7\%$ yields a Pt thickness of 4.9 nm (flat control: ~5.0 nm)

